



Product deko FireSafe Classification Laminate type BTF 0.60 mm

Decorative high-pressure laminates (HPL) – Panels based on curable resins (laminates) – Part 9: Classification and specifications for laminates with alternative core structures; German version EN 438-9:2010

Property	Test method (EN 438-2:2005, section no.), unless otherwise specified)	Property or characteristic	Unit	Grade
				BTF
Resistance to surface abrasion	10	Abrasion resistance	Revolutions (min.)	
			Initial abrasion point Abrasion value	15 35
Resistance to immersion in boiling water	12	Appearance	Degree (min.) Gloss surfaces Other surfaces	3 4
		Mass increase	% (max.) 2 mm>5 mm >5mm	5 3
		Thickness increases	% (max.) 2mm>5mm >5mm	6 4
Resistance to water vapor	14	Appearance	Degree (min.) Gloss surfaces Other surfaces	3 4
Resistance to dry heat	16	Appearance	Degree (min.) Gloss surfaces Other surfaces	3 4
Dimensional stability at elevated temperatures	17	Cumulative dimensional change	% (max.)	0.8
			<2 mm	1.4
			2 mm > 5 mm	- -
Stress crack susceptibility (compact laminates)	2	Appearance	Degree (min.)	- -
Scratch resistance	25	Appearance	Degree (min.)	
			Gloss surfaces Other surfaces	2 4
Stain resistance	2		Degrees (min.)	
			Group 1-2	5
			Group 3	4



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Property	Test method (EN 438-2:2005, section no.), unless otherwise specified)	Property or characteristi c	Unit	Grade
				BTF
Light fastness (xenon arc lamp)	27	Contrast	Gray scale (min.	Surface 4d Core 3c
Resistance to cigarette burns	30	Appearance	Degree (min.)	3
Density	EN ISO 1183-1	Density	g/cm ³ (min.)	<1.1
Flexural strength	EN ISO 178e	Stress	MPa (min.)	-
Flexural modulus (E)	EN ISO 178e	Stress	MPa (min.)	-
Tensile strength	EN ISO 527-2f	Stress	MPa (min.)	-

a L: in the longitudinal direction (or machine direction) of the fiber web (usually the direction of the longest dimension of the laminate).

b T: in the transverse direction (perpendicular to the machine direction) of the fiber sheet (at right angles to the direction L).

c Moderate crack lines run along the edges of the test specimen.

d Darkening due to external influences and/or photochromism due to the shock effect of accelerated stress; neither of these are characteristic features under natural stress.

e Test speed (feed speed of the crosshead): 2 mm/min.

f Test specimen type 1A. Test speed (crosshead feed rate): 5 mm/min.

